Europium-Subsituted Bismuth-Based Superconductors: Structural and Thermal Analysis via Chemical Sol-Gel Synthesis

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Abstract
The synthesis and characterization of Bi1.7-xPb0.3Eu0.3Sr2Ca2Cu3O10+δ superconductors with Eu substitution at varying ratios were investigated to determine their structural, electrical, and thermal properties. A sol-gel technique followed by calcination was employed to prepare samples with different substitution ratios. X-ray diffraction (XRD) was used for structural analysis, electrical properties with aid of nitrogen fluid measured by electrical resistivity, thermogravimetric analysis (TGA) conducted for thermal properties, and differential scanning calorimetry (DSC) were utilized for characterization to improve clarity. XRD analysis revealed that the highest proportion of the high-temperature superconducting (HTS) phase occurred at a substitution factor of 0.2, corresponding to the highest critical temperature (Tc) value of 112 K. Raman spectra were conducting and showed a certain shifting with different substitution levels of Eu element. The thermal analysis highlighted the impact of substitution factor x on thermal stability, with the sample at x=0.2 exhibiting the highest thermal stability. TGA curves showed mass loss behavior for different x values, with distinct regions indicating the presence of residuals. The successful synthesis and characterization of these superconductors hold promise for practical applications.

Keywords
BSCCO, High Tc Phase, Sol-Gel, DSC, TGA

1. INTRODUCTION
High-temperature superconducting ceramics have garnered significant attention due to their potential applications (Sam et al., 2019). Extensive research has been devoted to understanding and optimizing the superconducting properties of these materials (Fallah Arani et al., 2018). However, challenges persist in the fabrication process of such ceramics (Stryczewska et al., 2022). Cuprates remain the most promising candidates for various applications (Muhammed and Abbas, 2023), primarily due to their high critical temperature (Tc) (Shimoyama and Motoki, 2024). Among these materials, Bi2Sr2Ca2Cu3O10+δ (Bi-2223) has emerged as particularly suitable for numerous applications. The Bi-2223 phase coexists with the lower-phase Bi-2212 (Tc < 96 K) (Polasek et al., 2004). Notably, introducing substitution elements in specific ratios for each cation can lead to variations in the electronic and magnetic properties of the BSCCO superconductor, including its critical temperature (Tc) (Agwamba et al., 2023).

BSCCO superconductors can manifest as Bi-2201, Bi-2212, and Bi-2223 phases, with Bi-2223 exhibiting the highest transition temperature (Tc) (Mohammed and Jasim, 2018). However, achieving pure-phase or single-crystal Bi-2223 is challenging (Qiu et al., 2021). Efforts are underway to enhance the superconducting properties by increasing the high-temperature superconducting (HTS) ratio through various techniques (O'Mahony et al., 2022). The conventional method for producing ceramic superconductors involves a solid-state thermochemical reaction, wherein powders are mixed at specific molar ratios (Antonick et al., 2020). An alternative approach utilizing sol-gel processes aims to create a homogeneous mixture, facilitating the uniform distribution of metal ions at stoichiometric ratios (Zhao et al., 2023). Studies suggest that partial substitution of Bi with Pb can accelerate phase formation kinetics and enhance the yield of the Bi-2223 phase through partial melting of Pb-doped samples (Maljuk and Lin, 2016). To comprehend the crystallization kinetics and thermal stability, crucial for BSCCO superconductor preparation, thermal analysis techniques such as differential thermal analysis (DTA) and differential scanning calorimetry (DSC) have been extensively investigated (Mayoral et al., 2004). Raman shifting can also utilized to identify the superconductor molecule dynamics for pure BSCCO (Rodrigues et al., 2017).
This study aims to synthesize Eu-substituted BSCCO superconductors with improved superconducting properties by optimizing the substitution ratio using the Sol-gel technique. The investigation involves analyzing the structural, electrical, and thermal characteristics of samples with varying Eu-substitution ratios. Characterization of the synthesized samples entails a detailed analysis to determine structural parameters and the ratio of high-temperature superconducting (HTS) phase. Additionally, the study examines the variation of critical temperature (Tc) and the thermal properties behavior at different dopant ratios. Finally, the Raman spectra were conducted to study the vibrational modes of the BSCCO molecule with different Eu substitution levels.

2. EXPERIMENTAL SECTION

2.1 Materials
The starting materials, including bismuth nitrate pentahydrate Bi(NO$_3$)$_2$·5H$_2$O, lead nitrate Pb(NO$_3$)$_2$, europium nitrate Eu(NO$_3$)$_2$, strontium nitrate Sr(NO$_3$)$_2$, calcium nitrate quadrhydrate Ca(NO$_3$)$_2$·4H$_2$O, and cuprate nitride trihydrate Cu(NO$_3$)$_2$·3H$_2$O. Nitric acid HNO$_3$ was used as catalyst. Ethylenediaminetetraacetic acid (EDTA), ethylene glycol (EG), and urea were employed as a complexing agent, binding agent, and fuel, respectively.

2.2 Instruments
The prepared samples were subjected to x-ray diffraction (XRD) analysis (SHIMADZU) to investigate their structural properties. Electric characterization was performed using the dc four-probe method to determine the critical temperature for each sample, aided by liquid nitrogen. The Raman spectra were collected in order to obtain valuable information about the vibrational modes and the bonding between the atoms in the superconductor material. Thermal analysis was conducted using differential scanning calorimetry (DSC) and thermogravimetric analysis (TGA).

2.3 Methods
The synthesis procedure for Bismuth-based superconductor samples with the general formula Bi$_{1.7-x}$Pb$_{0.3}$Eu$_x$Sr$_2$Ca$_2$Cu$_3$O$_{10+y}$ was carried out via the chemical sol-gel method. The starting materials, including Bi(NO$_3$)$_2$·5H$_2$O, Pb(NO$_3$)$_2$, Eu(NO$_3$)$_2$, Sr(NO$_3$)$_2$, Ca(NO$_3$)$_2$·4H$_2$O, and Cu(NO$_3$)$_2$·3H$_2$O, were used in specified molar ratios corresponding to the substitution factor (x) ranging from 0 to 0.5 (EDTA), (EG), and urea were employed as a complexing agent, binding agent, and fuel, respectively.

Initially, the starting materials were mixed in distilled water according to the molar ratios specified by the formula Bi$_{1.7-x}$Pb$_{0.3}$Eu$_x$Sr$_2$Ca$_2$Cu$_3$O$_{10+y}$ for various values of x. The resulting mixture was stirred at 45°C, and EG was dissolved in a specific volume of distilled water, which was then combined with EDTA to induce precipitation. The pH was adjusted at 7 by adding gradually ammonium hydroxide (NH$_4$OH) at 60°C, resulting in the elimination of precipitation and transformation of the solution into a gel. This gelation process was repeated for subsequent samples, and the formed gel was further treated by the addition of urea.

The gel was dried on a hot plate with gradual heating from 60 to 250°C in air, yielding a black-gray powder over 72 hours. To remove residual nitrates and oxides, a calcination procedure was conducted for six hours at 800°C, resulting in the formation of the final black BSCCO powder. This powder was then homogenized using a gate mortar for half an hour. Subsequently, pellets were prepared from the powder samples using a hydraulic piston at 10-ton pressure. The pellets underwent a sintering process at 850°C for 48 hours, to be ready for subsequent characterization.

3. RESULTS AND DISCUSSION
The X-ray diffraction (XRD) patterns presented in Figure 1 elucidate the structural characteristics of Bi$_{1.7-x}$Pb$_{0.3}$Eu$_x$Sr$_2$Ca$_2$Cu$_3$O$_{10+y}$ samples, wherein the parameter x undergoes variation due to Eu substitution. These specimens demonstrate a dual-phase constitution, primarily characterized by a tetragonal Bi-2223 phase and a secondary presence of the low-temperature Bi-2212 phase. The proportion of the high-temperature superconducting (HTS) phase experiences alteration with the partial substitution of Eu for Bi in the Bi$_{1.7-x}$Pb$_{0.3}$Eu$_x$Sr$_2$Ca$_2$Cu$_3$O$_{10+y}$ compound. Moreover, faint unidentified peaks are discernible in the diffraction patterns. The determination of the HTS phase fraction was achieved through the summation of intensities for diffraction peaks corresponding to Bi-2212 and Bi-2223 (Zelati et al., 2014).

The analysis of the structural characteristics indicates an increase in the Bi-2232 phase, reaching a peak of 60.51% for x=0.2. Further increase in Eu substitution concentration beyond 0.2 causes a reduction in the percentage of the high-temperature phase (HTS), attributed to the decreased stability of the Bi-2223 phase (Sarun et al., 2008). The Eu substitution suggested the elevate of cuprite vacancies, leading to enhanced scattering of super-electrons within the crystalline lattice (Aljurani et al., 2021). The crystallographic structure of the prepared samples is determined to be orthorhombic, with lattice parameters a=5.4741 Å, b=5.2789 Å, and c=36.2179 Å (Khaleel and Abbas, 2023). The positions of diffraction peaks exhibit slight variations with variation in x values, indicating strain-induced alterations in lattice parameters, consistent with the observed changes in lattice constants. Details regarding the variations in lattice parameters (a, b, and c) with x values are presented in Table 1. Regarding the Eu-substituted samples, the c-lattice parameter demonstrates a similar trend to that observed in the percentage of the HTS percentage (Tuama and Abbas, 2021). This behavior correlates with the findings concerning HTS%. The distortion and fluctuation in the c-axis, attributed to substitution-induced discrepancies in ionic radii between Bi$^{3+}$ (117 pm) and Eu$^{3+}$ (108 pm) (Geoffrey N áCloke, 1993), significantly influencing the c parameter. Table 1 outlined the calculations of the c/a ratio and unit cell density (ρ) based on lattice parameters.
The variation of HTS percentage and c/a ratio for Bi$_{1.7-x}$Pb$_{0.3}$Eu$_x$Sr$_2$Ca$_2$Cu$_3$O$_{10+\delta}$ samples with substitution factor x are displayed in Figure 2. The two patterns show a nearly analogous trend, reaching a peak value for HTS of 60.51% and a maximum c/a ratio of 6.63 at x=0.2.

The variation of electrical resistivity with decreasing temperature for Bi$_{1.7-x}$Pb$_{0.3}$Eu$_x$Sr$_2$Ca$_2$Cu$_3$O$_{10+\delta}$ samples at different substitution factors (x) are displayed in Figure 3. The inset shows a notable decrease in resistivity as the temperature approaches the critical temperature (Tc), indicating the onset of superconducting behavior in the samples (de Vera et al., 2019). The transition to the superconducting state occurs wherein electrical resistance drops to zero, enabling the flow of electric current without energy loss (Abed and Jassim, 2019). The critical temperature values for each sample are provided in Table 2. Notably, the sample with x=0.2 exhibited the highest Tc value, reaching 112 K. This observation suggests that the substitution factor x influences the superconducting properties of the samples, with x=0.2 yielding the highest HTS phase ratio, causing the highest Tc value among the tested compositions (Jassem and Abed, 2019).

The Raman spectra of all prepared samples in the range
<table>
<thead>
<tr>
<th>X</th>
<th>a (Å)</th>
<th>b (Å)</th>
<th>c (Å)</th>
<th>V (Å³)</th>
<th>c/a</th>
<th>w (g/mole)</th>
<th>ρm (g/cm³)</th>
<th>HTP %</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>5.4741</td>
<td>5.2789</td>
<td>36.2179</td>
<td>1046.593</td>
<td>6.6162</td>
<td>1023.454</td>
<td>6.4944</td>
<td>58.65%</td>
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<tr>
<td>0.1</td>
<td>5.5203</td>
<td>5.3183</td>
<td>36.7183</td>
<td>1078.004</td>
<td>6.6515</td>
<td>1017.752</td>
<td>6.2700</td>
<td>57.08%</td>
</tr>
<tr>
<td>0.2</td>
<td>5.5031</td>
<td>5.3315</td>
<td>36.4976</td>
<td>1070.832</td>
<td>6.6322</td>
<td>1012.051</td>
<td>6.2767</td>
<td>60.51%</td>
</tr>
<tr>
<td>0.3</td>
<td>5.5125</td>
<td>5.3180</td>
<td>36.3905</td>
<td>1066.796</td>
<td>6.6015</td>
<td>1006.349</td>
<td>6.2649</td>
<td>60.40%</td>
</tr>
<tr>
<td>0.4</td>
<td>5.5005</td>
<td>5.3191</td>
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<td>1067.837</td>
<td>6.6354</td>
<td>1000.648</td>
<td>6.2233</td>
<td>59.22%</td>
</tr>
<tr>
<td>0.5</td>
<td>5.4974</td>
<td>5.3168</td>
<td>36.4778</td>
<td>1066.204</td>
<td>6.6054</td>
<td>994.946</td>
<td>6.1974</td>
<td>59.77%</td>
</tr>
</tbody>
</table>

**Table 1.** Structural Parameters for Bi$_{1.7-x}$Pb$_{0.3}$Eu$_x$Sr$_2$Ca$_2$Cu$_3$O$_{10+δ}$

**Figure 2.** HTS Percentage, and c/a Versus x for Bi$_{1.7-x}$Pb$_{0.3}$Eu$_x$Sr$_2$Ca$_2$Cu$_3$O$_{10+δ}$

**Table 2.** Tc Values of Bi$_{1.7-x}$Pb$_{0.3}$Eu$_x$Sr$_2$Ca$_2$Cu$_3$O$_{10+δ}$ at Different Eu Substitutions

<table>
<thead>
<tr>
<th>x</th>
<th>Tc (K)</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>111</td>
</tr>
<tr>
<td>0.1</td>
<td>112</td>
</tr>
<tr>
<td>0.2</td>
<td>110</td>
</tr>
<tr>
<td>0.3</td>
<td>109</td>
</tr>
<tr>
<td>0.4</td>
<td>107</td>
</tr>
</tbody>
</table>

from 50 to 1000 cm$^{-1}$ are showed in Figure 4. The Raman spectra of BSCCO are a powerful tool for understanding the electronic and structural properties as well as the lattice dynamics of high-temperature superconductors. Several peaks are shown by the spectrum which can be attribute to several vibrations of the BSCCO compound. Peaks at 140 cm$^{-1}$ and 300 cm$^{-1}$ are attributed to the vibrations of the CuO$_2$ planes and Bi–O bond respectively, the intensity of these peaks is sensitive to the oxygen content and the substitution levels in the material. Peaks at 500 cm$^{-1}$ and 600 cm$^{-1}$ are associated
with the vibrations of the Sr–O and the Ca–O bonds respectively in the material. The intensity of these peaks is relatively constant across different oxygen content and substitution levels. While Peaks at 800 cm\textsuperscript{-1} and 1000 cm\textsuperscript{-1} are attributed to the vibrations of the Cu–O and Bo–O bonds respectively in the material (Figueruelo Campanero et al., 2024). The intensity of these peaks is sensitive to the oxygen content and the substitution levels. Substitution of Pb and different x values of europium elements in the Bi\textsubscript{1.7-x}Pb\textsubscript{x}Eu\textsubscript{x}Sr\textsubscript{2}Ca\textsubscript{2}Cu\textsubscript{3}O\textsubscript{10+δ} superconductor matrix leads to rise of some additional peaks. There is also a significant shift in Raman modes with different substitution levels.

Thermal analysis was conducted on the prepared samples, specifically the Differential Scanning Calorimetry (DSC) and
Thermogravimetric Analysis (TGA) of Bi$_{1.7-x}$Pb$_{0.3}$Eu$_x$Sr$_2$Ca$_2$Cu$_3$O$_{10+\delta}$, in the temperature range of 23°C–950°C, to investigate the melting behaviors and mass loss during heating process. In Figure 5, the DSC curves exhibit a prominent endothermic peak, which has been identified as the melting point of Bi-2212 (Jin et al., 2023). The position of this peak varies with the substitution factor x. For instance, for the sample with x=0, the endothermic peak appears at 877°C. However, as x increases to 0.2, the starting melting point shifts slightly to a higher temperature of 885°C. This shift is attributed to the influence of the highest ratio of the 2223 phase at x=0.2, indicating an enhancement in thermal stability (Zhao et al., 2019). Further increase in the value of x causes a slight retardation of the endothermic peak to a lower temperature. This observa-
conclusion suggests that as $x$ increases beyond 0.2, there might be a change in the composition or structure of the sample, affecting its thermal properties (Kavitha et al., 2024). Moreover, the intensity of the endothermic peak is found to vary depending on the ratio of the low phase (2212). It is noted that the lowest appearance of the peak is observed at $x=0.2$, while it becomes more significant both below and above this ratio. This variation in intensity further indicates the influence of the composition on the melting behavior of the samples.

The TGA curves show many regions for mass loss. The initial region of low percentage mass loss, typically occurring up to around 100°C, corresponds to the desorption of physically adsorbed moisture from the sample surface. The extent of moisture loss can vary among samples depending on factors such as their hygroscopic nature or porosity. The multiple regions appeared from 100 to 800°C corresponding the existence to some residuals of metal nitrates or carbonates (Jin et al., 2023). These substances of low content decompose on heating to give metal oxide, nitrogen dioxide (NO$_2$), and carbon dioxide (CO$_2$) cause small mass lose in the sample (Xingming et al., 2020). The decomposition temperatures of metal nitrates can vary depending on the specific metal, so different stages of decomposition at different temperatures appear according to their types (Polasek et al., 2004). The final region appeared at the temperature ranges higher than 800°C of a significant mass loss. During melting process of the 2212 phase some of their molecules decompose into its constituent elements or undergo structural changes, leading to a loss in mass or oxygen loss from the lattice structure. The comparison between the samples of different Eu substitution, show that the sample of $x=0.2$ has single range of mass loss at decomposition temperature higher than 800°C indicate its purity than the nitride phases and its low moisture content. This sample appeared with lower mass percentage loss at this region(1.68%) indicate its lower content of moisture loss at the melting point of the 2122 phase, are indicative of a lower ratio of this phase in these samples. Sample with $x=0.2$ showed a single range of mass loss at a decomposition temperature higher than 800°C.

### 5. ACKNOWLEDGMENT

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