

## Fe<sub>3</sub>O<sub>4</sub>-SiO<sub>2</sub>-Alginate Photocatalyst for Textile Dyes Waste Degradation

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### Abstract

Fe<sub>3</sub>O<sub>4</sub> is a photocatalyst that is used to degrade textile dye waste which can be collected and reused. Fe<sub>3</sub>O<sub>4</sub> was prepared by coprecipitation method, then impregnated with SiO<sub>2</sub> and sodium alginate. The purposes of this study were to investigate the degradation of textile dye waste using a Fe<sub>3</sub>O<sub>4</sub>-SiO<sub>2</sub>-alginate photocatalyst, to examine the light and dark test of photocatalyst under the influence of concentration and irradiation time. The type of light used was a 14.5-watt Philips LED lamp with a wavelength of 400-640 nm. Photocatalyst characterizations were conducted using FTIR, UV-Vis DRS, and XRD. The light and dark test of photocatalyst was carried out by photodegradation of textile dye waste with 0.5 g of photocatalyst with concentrations of 5%, 10%, and 15% and irradiation times were varied for 60, 90, 120 min. The degradation results were measured by calculating the COD value. The results of characterization by FTIR showed that the photocatalyst Fe<sub>3</sub>O<sub>4</sub>-SiO<sub>2</sub>-Alginate had absorption at wavelengths of 637.56 cm<sup>-1</sup> and 3365.86 cm<sup>-1</sup> which indicated the Fe-O-Si functional group and O-H stretching vibration. Results of UV-Vis DRS were analyzed using Origin Pro 2022 and revealed that the band energy gap for Fe<sub>3</sub>O<sub>4</sub> and Fe<sub>3</sub>O<sub>4</sub>-SiO<sub>2</sub> were 2.22 eV and 1.77 eV, respectively. The XRD results analysis with Match!3 software showed that for Fe<sub>3</sub>O<sub>4</sub> had magnetite phases, while SiO<sub>2</sub> had amorphous cristobalite phases. The 15% (w/v) Fe<sub>3</sub>O<sub>4</sub> concentration in the form of powder and granules degraded batik liquid waste by 79.6% and 84.48%, respectively.

### Keywords

Textile Waste, Photocatalyst, Fe<sub>3</sub>O<sub>4</sub>, SiO<sub>2</sub>, Chemical Oxygen Demand (COD)

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## 1. INTRODUCTION

Fe<sub>3</sub>O<sub>4</sub> iron oxide photocatalyst prepared by coprecipitation using FeCl<sub>3</sub>·6H<sub>2</sub>O and FeCl<sub>2</sub>·4H<sub>2</sub>O precursors at 25°C and pH = 10 has an energy gap nanoparticles of 2.22 eV (Saragi et al., 2018). Fe<sub>3</sub>O<sub>4</sub> nanoparticles were prepared by coprecipitation method. FeCl<sub>3</sub> and FeSO<sub>4</sub>·7H<sub>2</sub>O (with a molar ratio of 2:1) were dissolved in 100 cm<sup>3</sup> of water and a modifier was added. Optical band gap energy values to be synthesized by co-precipitation of magnetite nanoparticles was 2.51-3.01 eV (1.band gap). The synthesized Fe<sub>3</sub>O<sub>4</sub> thin film synthesis has a band gap, energy band gaps (EgOpt) determined from UV visible (UV-vis) measurements indicated the increase of indirect (2.17 ≤ Eg1Op ≤ 2.25 eV) and direct (2.78 ≤ Eg2Op ≤ 2.95 eV) band gap of Fe<sub>3</sub>O<sub>4</sub> (Kouotou et al., 2018). Several methods to synthesize Fe<sub>3</sub>O<sub>4</sub> are coprecipitation method Ardiyanti et al. (2019), thermal decomposition, microemulsion and hydrothermal method (Asab et al., 2020; Hedayati et al., 2017). The coprecipitation method is the easiest method to apply and high yields are obtained which depend on the precipitation and reduction of iron III hydroxide and iron II hydroxide. The

deposition process is influenced by acidity conditions and the ratio of moles of Fe<sup>3+</sup>/Fe<sup>2+</sup> used (Villegas et al., 2020). Iron oxide photocatalyst has been used to degrade some synthetic dyes, but the ability of this photocatalyst is very dependent on neutral pH because it is easy to photo reduce which can interfere with the photodegradation process. Fe<sub>3</sub>O<sub>4</sub> must be modified by adding a barrier layer to reduce photo dissolution, hydrolysis, and oxidation. An example of a barrier material that can be used is SiO<sub>2</sub> which has stable physical properties, a large surface area, and can maintain the effectiveness of Fe<sub>3</sub>O<sub>4</sub> (Madima et al., 2022).

The activity of photocatalysts can be increased through the addition of SiO<sub>2</sub> which is beneficial for increasing the surface area of the available catalyst, allowing for increased adsorption of pollutant molecules (Mohammadi and Sabourmoghaddam, 2019). Silica as a supporting material in the field of photocatalysis is proven to increase its performance and potential as an antibacterial agent (Luthfiah et al., 2021). The Fe<sub>3</sub>O<sub>4</sub> photocatalyst is formed into granules with the addition of alginate to facilitate the photodegradation process. Alginate is widely used as thickening agent, gelling agent, and emulsifier because

the material is non-toxic, simple to use, does not require special equipment, is non-toxic, economical, and can also be a protective material supporting SiO<sub>2</sub> (Nisaa et al., 2018). An optimal amount of catalyst in wastewater treatment is required to prevent excess catalyst and ensure efficient absorption of total photons. Paraquat degradation has been investigated by loading the catalyst in solution at 0.1–2 g/L (Gunlazuardi et al., 2021). The increase in catalyst mass up to 300 mg/L causes the decolorization process to increase as well. This is related to the increase in active sites on the surface of the catalyst so that it can accelerate the decolorization process (Al-Anbari et al., 2016).

Natural materials that can be used to obtain silica is rice husk, with a SiO<sub>2</sub> content of up to 80%. Some inorganic compounds contained in rice husks are potassium, sodium, calcium in small amounts and also silica in higher amounts (Fatimah et al., 2021). Silica extraction methods, namely thermal and non-thermal methods. For non-thermal methods, one of them is washing with acid in order to remove organic compounds and other metal impurities from rice husks. Silica extracted from rice husk by leaching with HCl showed a purity of 95.48% (Kamari and Ghorbani, 2021).

Based on previous research, Fe<sub>3</sub>O<sub>4</sub> nanoparticles have a large surface volume ratio of about 20 nm (Ta et al., 2016). The large surface volume ratio causes high surface energy which leads to particle aggregation. In addition, Fe<sub>3</sub>O<sub>4</sub> has a high chemical activity on its surface, making it susceptible to air oxidation which then causes its magnetic properties and dispersibility to decrease. Therefore, it is necessary to modify Fe<sub>3</sub>O<sub>4</sub> with various materials such as polymers, silica, carbon, oxide absorbers, metal oxides, or luminescent materials. Based on the previously mentioned, inorganic materials such as silica (SiO<sub>2</sub>) are considered to meet the requirements to overcome these problems. The increase in SiO<sub>2</sub> content causes the energy gap in the sample to be smaller. The band gap energy of the sample is inversely proportional to the particle size. The band gap energy value describes the amount of energy required to excite electrons from the valence band to the conduction band. High band gap values require more energy for electron excitation, so high light frequencies and low wavelengths will be absorbed (Nikmah et al., 2019).

Alginate is often used as a thickener, gelling agent, stabilizer and emulsifier which has an important role in the food industry, textile printing industry and batik printing. Alginate can undergo the substitution of Na<sup>+</sup> ions with polyvalent cations Ca<sup>2+</sup> which causes the formation of granules with a stable structure formed through cross-linking interactions. This interaction is used to bind the molecules of the photocatalyst to form a granule to make it more efficient (Bayat et al., 2018). The use of alginate as a stabilizer allows the production of ultrafine nanoparticles on the order of -2-5 nm. The use of alginates for catalytic applications has shown promising results in the reduction of MB dyes (Benali et al., 2021).

Previous studies have focused on photocatalysts in powder form even though they have been coated with SiO<sub>2</sub>. Therefore,

the research is interested in examining photocatalysts in the form of granules which are expected to have the same photocatalytic activity compared to powder forms for photodegradation of liquid waste.

## 2. EXPERIMENTAL SECTION

### 2.1 Materials

The materials used in this study were rice husk, distilled water, 37% technical HCl, FeSO<sub>4</sub>·7H<sub>2</sub>O (Merck), FeCl<sub>3</sub>·6H<sub>2</sub>O (Merck), NH<sub>3</sub> (Merck), Sodium Alginate, HgSO<sub>4</sub> (Merck), 98% H<sub>2</sub>SO<sub>4</sub> (Merck), K<sub>2</sub>Cr<sub>2</sub>O<sub>7</sub> (Merck) and (NH<sub>4</sub>)<sub>2</sub>Fe(SO<sub>4</sub>)<sub>2</sub>·6H<sub>2</sub>O (Merck). Textile Dyes Waste was collected from Rumah Batik Pandan Arum, Malang. The tools used in this research are Philips LED lamps 14.5 watts and a reflux device. Meanwhile, for the analysis of the results of synthesis and photodegradation, the instruments used include the Shimadzu Infrared Spectrophotometry (FTIR) instrument with type 8400S, Analytical UV-Vis Spectrophotometer Jena Specord 200 plus, XRD PANalytical X'Pert Pro.

### 2.2 SiO<sub>2</sub> Isolation from Rice Husk

Rice husks is washed, air-dried and then dried in the oven. Furthermore, the rice husks were ashed at a temperature of 700°C for 4 hours. The cooled rice husk ash was then dissolved into 3 M HCl solution with a ratio of 1:3 (w/v) at 75°C for 4 hours. After being separated from the filtrate, the filtered residue was washed with distilled water until the pH of SiO<sub>2</sub> was the same as that of distilled water and then dried.

### 2.3 Synthesis of Fe<sub>3</sub>O<sub>4</sub>

The synthesis process was carried out by dissolving FeSO<sub>4</sub>·7H<sub>2</sub>O and FeCl<sub>3</sub>·6H<sub>2</sub>O with a mole ratio of 1:2 (4.17 g; 8.109 g) into 30 mL distilled water. Furthermore, 60 mL of 10% NH<sub>4</sub>OH solution was added to the solution by dripping slowly and stirring over a magnetic stirrer for 90 minutes at a temperature of 60°C with a stirring speed of 450 rpm. The Fe<sub>3</sub>O<sub>4</sub> solution then washed with distilled water. After that, the Fe<sub>3</sub>O<sub>4</sub> deposition process was carried out. Fe<sub>3</sub>O<sub>4</sub> solution placed on an external magnet (permanent magnet), then washed with distilled water for ±7 repetitions. The precipitate that has been washed and then dried was heated in an oven at 100  $\frac{238}{92}$  °C for 2 hours, then grounded with a spatula until became powder.

### 2.4 Fe<sub>3</sub>O<sub>4</sub>-SiO<sub>2</sub> Composite Preparation.

0.05 g of Fe<sub>3</sub>O<sub>4</sub> was added with 30 mL of 96% ethanol in a 100 mL beaker, then stirred using a magnetic stirrer for 1 hour. Then 0.95 g of SiO<sub>2</sub> was added to the mixture and stirred for 3 hours at 30°C, then the Fe<sub>3</sub>O<sub>4</sub>:SiO<sub>2</sub> ratio was varied by 10% and 15% (w/w) for a total of 1 g, respectively. The Fe<sub>3</sub>O<sub>4</sub>-SiO<sub>2</sub> precipitate was dried and calcined at 500°C for 4 h.

### 2.5 Synthesis of Fe<sub>3</sub>O<sub>4</sub>-SiO<sub>2</sub>-Alginate Photocatalyst

The Fe<sub>3</sub>O<sub>4</sub>-SiO<sub>2</sub> photocatalyst was impregnated with sodium alginate gel to make the adsorbent in the form of granules in calcium chloride solution. A-2 g of sodium alginate was

dissolved in 13 mL of distilled water, stirred using a magnetic stirrer while heated at 40°C to form a gel phase. A-3 g of Fe<sub>3</sub>O<sub>4</sub>-SiO<sub>2</sub> was crushed using a mortar and then mixed into the alginate gel. The suspension was then injected into a 10% (w/v) calcium chloride solution with a syringe. The granules of the Fe<sub>3</sub>O<sub>4</sub>-SiO<sub>2</sub>-Alginate complex formed were then separated and dried at 120°C to dryness.

## 2.6 Photocatalyst Test with Light and Without Light

Five 50 mL beakers were filled with 25 mL of textile dye waste with different treatments, namely the first glass containing a textile dye waste solution; the second glass added 50 mg Fe<sub>3</sub>O<sub>4</sub>; the third glass added 50 mg SiO<sub>2</sub>; the fourth glass was added 50 mg Fe<sub>3</sub>O<sub>4</sub>-SiO<sub>2</sub> and the fifth glass was added 50 mg Fe<sub>3</sub>O<sub>4</sub>-SiO<sub>2</sub>-Alginate. Then the photodegradation process was carried out without sunlight for 60 minutes. Furthermore, with the same preparation procedure, a 14.5 watt Philips LED lamp was irradiated. Furthermore, the solution was analyzed for its COD value.

## 2.7 Effect of Fe<sub>3</sub>O<sub>4</sub>-SiO<sub>2</sub>-Alginate Concentration on Batik Waste Degradation

Three beakers were filled with 25 mL of textile dye waste and added 50 mg of photocatalyst with varying concentrations of Fe<sub>3</sub>O<sub>4</sub>-SiO<sub>2</sub> by 5%; 10%; and 15% (w/w) then irradiated with a 14.5 watt Philips LED lamp for 60 minutes and the solution was analyzed for its COD value.

## 2.8 Chemical Oxygen Demand Test

Textile dyes waste was first measured for its COD by taking 10 mL and putting it into a round bottom flask. Then added 10 mL of K<sub>2</sub>Cr<sub>2</sub>O<sub>7</sub> 0.25 N, 10 mL of 9 M H<sub>2</sub>SO<sub>4</sub>, 25 mL of distilled water, and a small amount of HgSO<sub>4</sub> powder into a round bottom flask. The round bottom flask containing the solution mixture was arranged in a reflux apparatus with a condenser using a stream of cold water. Then the solution was refluxed for two hours at 100  $\frac{238}{92}$  C. Wait for the solution cool and then add 2 drops of Ferroin indicator. The solution is then titrated with 0.25 N FAS and the volume of the titration is recorded. After doing the same treatment for the waste that has been degraded with photocatalyst.

The activity test was carried out to calculate the COD value of textile waste before irradiation, the results of the activity test of textile wastewater treated with variations in the concentration of Fe<sub>3</sub>O<sub>4</sub>-SiO<sub>2</sub> in the Fe<sub>3</sub>O<sub>4</sub>-SiO<sub>2</sub>-alginate photocatalyst and the duration of irradiation from the degradation of textile dyes waste. COD calculation is carried out with the following formula (1)

$$\text{COD} = \frac{(b-a) \times \text{BeO}_2 \times P}{V} \quad (1)$$

Where Exp: b (titration sample volume), a (titration blank volume), P (dilution factor), Be O<sub>2</sub> (Equivalent Mass O<sub>2</sub>), N

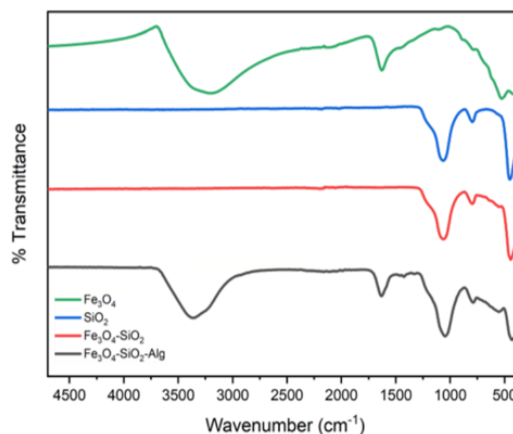


Figure 1. FTIR Spectra of Photocatalyst

(Normality FAS), V (sample volume). Then, waste degradation percentage is carried out with the following formula (2)

$$\% \text{ Degradation} = \frac{(C \text{ before} - C \text{ after})}{(C \text{ before})} \times 100\% \quad (2)$$

Where Exp: C before (COD value before COD test), C after (COD value after COD test) (Tak et al., 2015).

## 2.9 Characterizations

UV Vis Diffuse Reflectance (DRS) generate %R which is converted into R (reflectant value). Kubelka-Munk factor with the following equation (3)

$$F(R) = \frac{K}{S} = \frac{1 - R^2}{2R} \quad (3)$$

Where Exp: F(R) (Kubelka-Munk Factor), K (absorption coefficient), S (scattering coefficient), R (Reflectance value). XRD for phase analysis of photocatalyst materials, analyzed using Match! 3 (Nikmah et al., 2019).

## 3. RESULT AND DISCUSSION

### 3.1 Characterization Using FTIR Spectroscopy

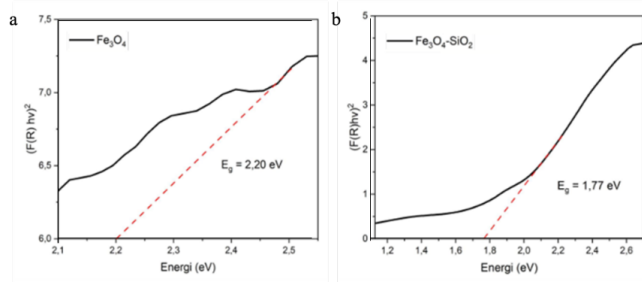
Based on Figure 1 and Table 1, SiO<sub>2</sub> spectra showed absorption at a wave number of 452.11 cm<sup>-1</sup> indicating the Si-O functional group, then 795.83 cm<sup>-1</sup> and 1062.53 cm<sup>-1</sup> indicating the presence of Si-O bonds. Fe<sub>3</sub>O<sub>4</sub>-SiO<sub>2</sub>-Alginate showed absorption at a wave number of 556.22 cm<sup>-1</sup> which indicated the presence of a Fe-O functional group, then 637.56 cm<sup>-1</sup> indicated the presence of Fe-O-Si bonds, and 430.72 cm<sup>-1</sup>, 790.12 cm<sup>-1</sup>, 1046.84 cm<sup>-1</sup> respectively indicate the presence of Si-O bonds.

### 3.2 Characterization Using UV-Vis DRS

Characterization using UV-Vis DRS aims to determine the band gap energy of Fe<sub>3</sub>O<sub>4</sub> and Fe<sub>3</sub>O<sub>4</sub>-SiO<sub>2</sub>. The band gap energy of Fe<sub>3</sub>O<sub>4</sub> is calculated to determine how much bandgap energy is produced from the synthesized Fe<sub>3</sub>O<sub>4</sub>, while the

**Table 1.** IR Interpretation

Fe <sub>3</sub> O <sub>4</sub>	SiO <sub>2</sub>	Fe <sub>3</sub> O <sub>4</sub> - SiO <sub>2</sub> cm <sup>-1</sup>	Fe <sub>3</sub> O <sub>4</sub> - SiO <sub>2</sub> -Alginate	Interpretation	References
3208.98	-	-	3365.86	O-H Stretch	(Nikmah et al., 2019)
1628.73	-	-	1631.59	O-H Bend	(Nikmah et al., 2019)
-	1062.53	1063.54	1046.84	Si-O Stretch	(Nikmah et al., 2019; Chang et al., 2022)
-	795.83	797.25	790.12	Si-O Bend	(Chang et al., 2022; Gong and Tang, 2020)
-	-	634.66	637.56	Fe-O-Si	(Gong and Tang, 2020)
526.27	-	546.24	556.22	Fe-O Vibration	(Gong and Tang, 2020)
-	452.11	443.55	430.72	Si-O Asymm Bend	(Chang et al., 2022)

**Figure 2.** Band Gap Energy of: (a) Fe<sub>3</sub>O<sub>4</sub>; and (b) Fe<sub>3</sub>O<sub>4</sub>-SiO<sub>2</sub>

band gap energy of Fe<sub>3</sub>O<sub>4</sub>-SiO<sub>2</sub> is calculated to determine the effect of the SiO<sub>2</sub> carrier. Based on the calculation of the characterization results, the bandgap energy value of the synthesized Fe<sub>3</sub>O<sub>4</sub> is 2.2 eV where the results are in accordance with the research conducted by Saragi et al. (2018) which obtained the bandgap energy value of the synthesized Fe<sub>3</sub>O<sub>4</sub> of 2.22 eV (Figure 2). Then Fe<sub>3</sub>O<sub>4</sub> embedded in SiO<sub>2</sub> has a band gap energy of 1.77 eV. Based on Nikmah et al. (2019), the bandgap energy of Fe<sub>3</sub>O<sub>4</sub> which has been treated with SiO<sub>2</sub> has decreased the bandgap energy according to the concentration variation of its composition.

The decrease in the band gap makes it easier for electrons to be excited from the valence band to the conduction band so that if the band gap energy is getting smaller, the energy required to make electrons excited to produce hydroxyl radicals is also smaller (Thiyagarajan et al., 2018). Hydroxyl radicals are strong oxidizing agents that function to reduce organic waste into water and carbon dioxide.

### 3.3 Characterization Using XRD

Qualitative characterization using XRD was carried out to determine the crystallinity based on the peaks and intensity on the diffractogram formed from the photocatalyst. In addition, XRD used to determine the dominant phase in the modification of Fe<sub>3</sub>O<sub>4</sub> semiconductor material with SiO<sub>2</sub> embedded and then the results of the analysis are compared to PDF in the Match! 3 to identify the crystalline phases from sample (Keshavarz et al., 2019). The characterization results in Table 2 show the presence of Fe<sub>3</sub>O<sub>4</sub> No. 96-722-8111 in the Fe<sub>3</sub>O<sub>4</sub>

sample shown at the visible peak. After being impregnated with SiO<sub>2</sub>, the Fe<sub>3</sub>O<sub>4</sub> peak did not change, indicating that the addition of a carrier did not damage the crystal structure.

Based on analysis with Match! software 3 obtained a Fe<sub>3</sub>O<sub>4</sub> diffractogram which can be seen in Figure 4 where the characterization results show that there are magnetite and maghemite phases. The magnetite phase can be shown at  $2\theta$  peak of 30.21° ; 35.57° ; 37.15° ; 43.27° ; 53.71° ; 57.13° ; and 62.67° with Miller's index (202), (311), (222), (400), (422), (511), and (404). This phase can be shown based on the results of the comparison of the sample to PDF Magnetite No. 96-722-8111. The maghemite phase is shown based on the results of the comparison of the sample to PDF Maghemite No. 96-900-6317 with  $2\theta$  equal to 30.402° ; 35.6° ; and 43.531°.

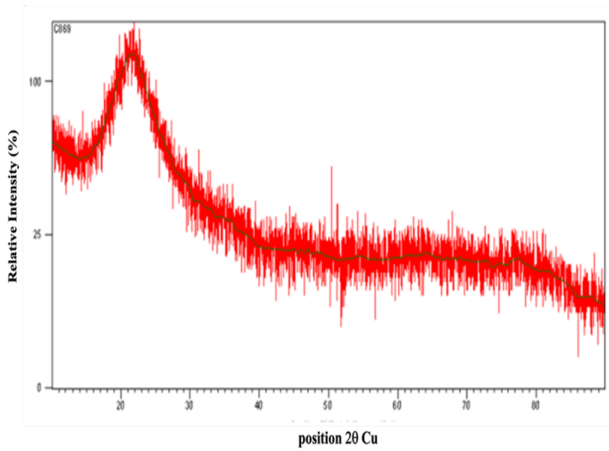
The SiO<sub>2</sub> characterization showed the presence of cristobalite phase but it was amorphous (Figure 3) which was shown at the peak of  $2\theta$  of 17.53° ; 21.81° ; 24.93° with Miller index (110), (111), and (200). The cristobalite phase can be shown after doing a comparison between the SiO<sub>2</sub> sample and the PDF of Cristobalite No. 96-101-0922. The SiO<sub>2</sub> obtained is in accordance with the results of Sapei et al. (2015) where the peak of amorphous SiO<sub>2</sub> is at  $2\theta$  of 22°. The XRD pattern of silica was synthesized from rice husk waste with various concentrations of sodium hydroxide and acidification method with maximum intensity at  $2\theta = 22^\circ$ . Silica obtained by alkaline extraction and acidification is completely amorphous (Dhaneswara et al., 2020).

Figure 5 shows the Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub> diffractogram, the presence of Fe<sub>3</sub>O<sub>4</sub> indicated a peak at  $2\theta$  at 30.21° ; 37.13° ; 43.37° ; 57.13° ; and 62.97°. Figure 6 shows the diffractogram of SiO<sub>2</sub>, Fe<sub>3</sub>O<sub>4</sub>, and Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>. Based on Figure 6 and Table 2, it shows that  $2\theta$  of Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub> still shows the peak of each compound. Result of characterization of Fe<sub>3</sub>O<sub>4</sub> with SiO<sub>2</sub> showed the presence of Fe<sub>3</sub>O<sub>4</sub> at the peak of  $2\theta$  at 30.21° ; 37.13° ; 43.37° ; 57.13° ; and 62.97° which is relatively the same as Fe<sub>3</sub>O<sub>4</sub>, and there is a peak of SiO<sub>2</sub> at  $2\theta$  of 21.62°. Then, based on the results of the comparison between Fe<sub>3</sub>O<sub>4</sub> and SiO<sub>2</sub> samples, it showed the success of adding SiO<sub>2</sub> carriers through impregnation with the emergence of carrier peaks on the diffractogram (Song et al., 2013).

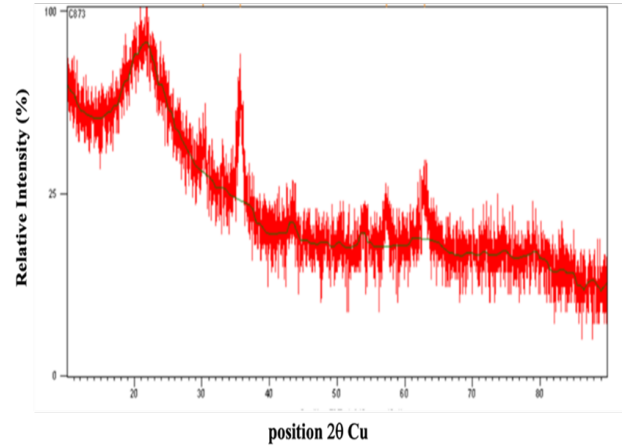
Based on the Debye-Scherrer equation, the crystal sizes of

**Table 2.** Comparison of  $2\theta$  Between  $Fe_3O_4$ ,  $SiO_2$  and  $Fe_3O_4-SiO_2$

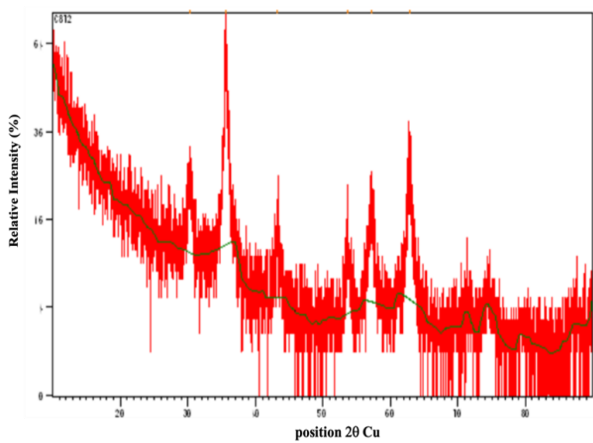
$Fe_3O_4$	$SiO_2$	$Fe_3O_4-SiO_2$	PDF $Fe_3O_4$ Magnetite No. 96-722-8111	PDF $SiO_2$ Christobalite No. 96-101-0922	PDF $Fe_2O_3$ Maghemite No. 96-900-6317
-	17.53	18.13	-	17.53	-
-	21.81	21.62	-	21.51	-
-	24.93	23.87	-	24.83	-
-	27.67	27.71	-	27.83	-
30.12	-	30.21	30.33	-	30.402
35.57	-	35.67	35.55	-	35.6
37.15	-	37.13	36.97	-	-
43.27	-	43.37	43.27	-	43.351
53.71	-	53.69	53.69	-	-
57.13	-	57.13	57.19	-	-
62.67	-	62.97	62.97	-	-



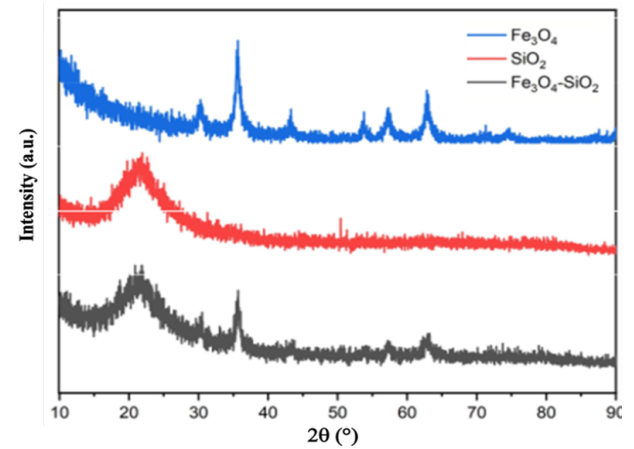
**Figure 3.** Diffractogram of  $SiO_2$



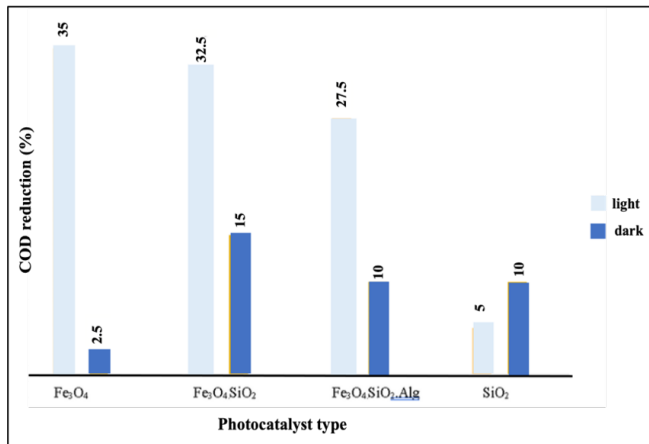
**Figure 5.** Diffractogram of  $Fe_3O_4-SiO_2$



**Figure 4.** Diffractogram of  $Fe_3O_4$



**Figure 6.** Diffractogram  $Fe_3O_4$ ,  $SiO_2$ , and  $Fe_3O_4-SiO_2$



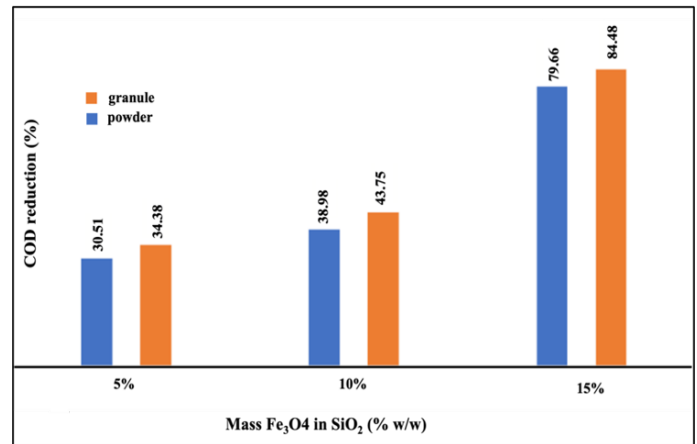
**Figure 7.** The Correlation of the Types of Photocatalyst to the Decrease in COD value (%) with Irradiation for 60 Minutes (Light) and Without Irradiation (Dark)

Fe<sub>3</sub>O<sub>4</sub>, SiO<sub>2</sub>, and Fe<sub>3</sub>O<sub>4</sub>-SiO<sub>2</sub> were 97.35, respectively; 3.56; and 5.03 nm while the modified Debye-Scherrer was 69.19; 3.56; and 2.47 nm.

### 3.4 Photocatalyst Activity Test with Light and Without Light

Tests with and without light were carried out to determine the ability of photocatalysts to degrade textile dye waste in reducing the COD value of textile dye waste. The volume of textile dye waste used was 25 mL, 0.5 g of photocatalyst with a treatment duration of 60 minutes, namely with light and without light. At the time of initial measurement, the COD value of the waste before photodegradation was 800 mg/L. Fe<sub>3</sub>O<sub>4</sub> in light can reduce the COD value by 280 mg/L and in the dark by 20 mg/L, this proves that the performance of Fe<sub>3</sub>O<sub>4</sub> is very good under light. Then for SiO<sub>2</sub> when light and dark are 40 mg/L and 80 mg/L, respectively, which proves that SiO<sub>2</sub> acts as an adsorbent.

In the test results can be seen in Figure 7, the decrease in COD value with photocatalyst is influenced by light where Fe<sub>3</sub>O<sub>4</sub> gives the highest COD value decrease of 35%, this indicates a photocatalytic reaction originating from Fe<sub>3</sub>O<sub>4</sub> photocatalyst produces holes (h<sup>+</sup>) and electrons (e<sup>-</sup>). Hole reacts with H<sub>2</sub>O to form OH or hydroxyl radicals which can degrade dyes (Yuliasari et al., 2021). Meanwhile, the decrease in COD value with SiO<sub>2</sub> is very small because SiO<sub>2</sub> is not a photocatalyst. Fe<sub>3</sub>O<sub>4</sub> resulted in the greatest decrease in COD value because the photocatalyst material worked very well with the help of irradiation. After Fe<sub>3</sub>O<sub>4</sub> was embedded in SiO<sub>2</sub>, the decrease in COD value was slightly lower than that of Fe<sub>3</sub>O<sub>4</sub>, so it can be concluded that with the addition of SiO<sub>2</sub>, the cost of using Fe<sub>3</sub>O<sub>4</sub> photocatalyst semiconductor material can be reduced. In the treatment of textile dye waste with the addition of all photocatalysts used without irradiation gave a small decrease in COD value, namely 15% for Fe<sub>3</sub>O<sub>4</sub>-SiO<sub>2</sub>. This provides information that no photocatalytic reaction occurs, but indicates that SiO<sub>2</sub> acts as an adsorbent. Treatment without



**Figure 8.** Relationship of Fe<sub>3</sub>O<sub>4</sub> Concentration (w/w) to the Decrease in COD Value (%) of Textile Dye Waste with 60 Minutes of Irradiation

irradiation makes Fe<sub>3</sub>O<sub>4</sub> ineffective in forming hydroxyl (OH), because there is no photon energy from visible light that hits Fe<sub>3</sub>O<sub>4</sub>. Therefore, the energy used to degrade textile dye waste is energy in the system (Aziztyana et al., 2019).

### 3.5 Effect of Fe<sub>3</sub>O<sub>4</sub> Concentration on Degradation of Batik Liquid Waste

The effect of Fe<sub>3</sub>O<sub>4</sub> concentration in Fe<sub>3</sub>O<sub>4</sub>-SiO<sub>2</sub> and Fe<sub>3</sub>O<sub>4</sub>-SiO<sub>2</sub>-Alginate was carried out by preparing 25 mL of textile dye waste in a beaker and then adding a photocatalyst containing Fe<sub>3</sub>O<sub>4</sub>-SiO<sub>2</sub> (powder) and Fe<sub>3</sub>O<sub>4</sub>-SiO<sub>2</sub>-Alginate (granules) with varying concentrations of 5; 10; and 15% (w/w). The photocatalyst was then irradiated with visible light for 1 hour. Measurement of COD value was carried out on textile dye waste before and after degradation. The COD value of textile dye waste before degradation is 1160-1180 mg/L. Based on Figure 7 shows the effect of the concentration of Fe<sub>3</sub>O<sub>4</sub> in Fe<sub>3</sub>O<sub>4</sub>-SiO<sub>2</sub> and Fe<sub>3</sub>O<sub>4</sub>-SiO<sub>2</sub>-Alginate on the degradation of textile dye waste. The concentration of Fe<sub>3</sub>O<sub>4</sub> can increase the degradation of textile dye waste. At a concentration of 15% Fe<sub>3</sub>O<sub>4</sub> in the form of powder and granules, resulted in 84.48% and 79.66% degradation, respectively.

Figure 8 shows that variations in Fe<sub>3</sub>O<sub>4</sub>-SiO<sub>2</sub> concentration affect the percent decrease in COD value from textile dye waste. The results of this study indicate that the percent decrease in the COD value of textile dye waste increases with increasing Fe<sub>3</sub>O<sub>4</sub> concentration. The higher the concentration, the higher the amount of •OH and the ability of the photocatalyst to degrade, and thus, the faster the process of breaking the bonds of the azo structure from the dye pollutant source and causing the COD value of textile dye waste to decrease and the color to be clearer (Aziztyana et al., 2019; Kabir et al., 2020).

#### 4. CONCLUSION

FTIR results showed that the  $\text{Fe}_3\text{O}_4$ - $\text{SiO}_2$ -Alginate photocatalyst had absorption at wavelengths of  $556.22\text{ cm}^{-1}$  and  $3365.86\text{ cm}^{-1}$  which indicated the Fe-O-Si functional group and stretching vibration O-H. Analysis of the results of UV-Vis DRS, that the band gap energy for  $\text{Fe}_3\text{O}_4$  was 2.20 eV and  $\text{Fe}_3\text{O}_4$ - $\text{SiO}_2$  was 1.77 eV. XRD results for  $\text{Fe}_3\text{O}_4$  in the magnetite phase and the synthesized  $\text{SiO}_2$  in the cristobalite phase with amorphous properties, and the photocatalyst with the highest degradation percentage of 84.48% is  $\text{Fe}_3\text{O}_4$ - $\text{SiO}_2$  15% with a long irradiation time of 60 minutes. The addition of alginate in the photocatalyst modification into granules did not affect the photocatalytic activity in the degradation of textile dye waste.

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